

**customer information / guideline for data transfer  
to print flexible packaging (i.e. tea-tags, tea-envelopes, etc.)**



A PART OF NORDVALLS LABEL GROUP

		note:
<b>printing process:</b>	- Flexoprint	water-based printing colours in use
<b>data type:</b>	- pdf - eps for Adobe Illustrator	- image resolution min. 300 dpi - editable data file - fonts (wordings) as well as pictures to be delivered as separate files
<b>colour specifications:</b>	- CMYK - special colours as per Pantone colour reference	
<b>max. printing colours (including lacquer, cold melt glue):</b>	- 8	configuration on front and back side in any order possible, in case of no material related limitations, i.e. 4x front / 4x back or 1x front / 7x back etc.
<b>type size min.:</b>	- positive: 4 pt = 1,41 mm - negative: 6 pt = 2,12 mm	
<b>line width min.:</b>	- positive: 0,08 mm = ca. 0,3 pt - negative: 0,12 mm = ca. 0,4 pt	
<b>screen ruling:</b>	- 43 l/cm (110 l/inch) - 48 l/cm (122 l/inch) - 54 l/cm (138 l/inch)	according to design
<b>screen value:</b>	- min.: 5% - max.: 95%	
<b>trapping:</b>	- standard: 0,2 mm	not always possible according to design
<b>FSC® logo:</b>	- with FSC® material, the FSC® logo can be printed with a code	FSC® specifications must be observed and the print draft must be approved by FSC®
<b>particularities:</b>	- QR code - barcode	testing of feasibility necessary

Telefon  
+49 (0) 711/93 92 93-0  
Telefax  
+49 (0) 711/93 92 93-5

Internet  
www.koelle-etiketten.de  
E-Mail  
info@koelle-etiketten.de

Kreissparkasse  
Esslingen  
IBAN:  
DE81 6115 0020 0000 9019 41  
BIC: ESSLDE66

Deutsche Bank  
Esslingen  
IBAN:  
DE98 6117 0076 0010 5304 00  
BIC: DEUTDESS611

Geschäftsführer:  
Dr. Thomas Schrettle

Amtsgericht  
Stuttgart  
HRB 21 00 97

USt.-IdNr.:  
DE 145 338 741



Data files to be send to:  
[info@koelle-etiketten.de](mailto:info@koelle-etiketten.de)

In case of further questions please contact our office administration:  
phone: 0049 / (0)711 / 939293-0

